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D4271-013
Job Sheet 180385



Part No: D4271-013

Job Qty: 1 ea

Part Name: Beam Assembly, Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No: GLOSS BLACK

Due Date: 7/10/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP rev:A 10.11.18 new issue DD verf:EC IPP RevB 11.01.26 RevB dwg EC verified by:DD IPP RevC 11.07.20 per rev PD1 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/10/18	7/10/18	0.00	0.00	Start Up Small Fab-3	SV	JUL 12 2018
100	Small Fab	1 pcs	7/10/18	7/10/18	0.00	0.29	Small Fab-6		
110	QC	1 pcs	7/10/18	7/10/18	0.00	0.00	QC5	DAS	18-02-17
120	Packaging	1 pcs	7/10/18	7/10/18	0.00	0.00	Packaging3-2	6 JUL	21 2018
130	QC21-SA	1 Ea	7/10/18	7/10/18	0.00	0.00	QC21	9-89	21 9-89 JUL 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	6 Ea (6 ea)	90-Start up Operation	5084117
D4271-027	End Fitting Assembly Aft Beam	1 Ea (1 ea)	90-Start up Operation	5091200
D4276-1	Aft Beam	1 Ea (1 ea)	90-Start up Operation	5091724
MS21043-3	Nut	6 Ea (6 ea)	90-Start up Operation	5062620
NAS1149C0332R	Washer	12 Ea (12 ea)	90-Start up Operation	5098237

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	6	178	0
	D4271-027	1	0	0
	D4276-1	1	0	0
	MS21043-3	6	1,065	0
	NAS1149C0332R	12	4,755	0

Part Specifications

Specifications could not be found.

Plex 7/5/18 1:39 PM dart.lacelle.linda

004367

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Par _____ NCI _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____			QTY Effective : _____			MRB (QSI042) Approval	
Order Deviation		Disposition						Completed By	
Lead hand / Supervisor Approval Verification								QC / QA Coordinator Approval	
QC / QA Coordinator Approval									
QC / QA Coordinator Approval									
FAULT CATEGORY		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
OTHER :									